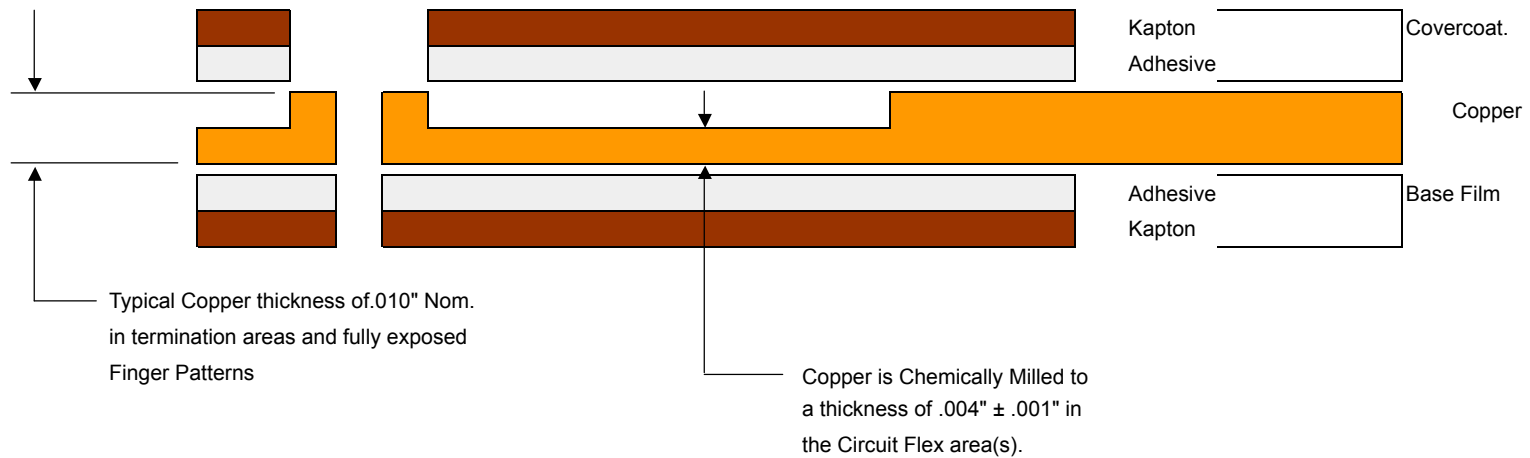


Typical Material Stack up for Sculpted Flex Circuits



Note: Individual material layer thicknesses may be adjusted as required.

Material Legend



Copper; Separately per IPC-4562/7 or as Clad Base Stock per IPC-4204/1 or IPC-4204/11



Adhesive; Separately per IPC 4203/18 or coated onto one or two sides of Kapton per IPC-4203/1



Kapton; Coated with Adhesive per IPC-4203/1